

PULSEGUARD "PIPEHUGGER HP"  "Phr" Series Pulsation Dampner, with options.

Since 1980 316L, or A20, Tit2, Hasteloy etc wetted metal parts + EP, Nitrile, Hypalon, Fluorel etc bladder. A full Spares Kit Consists of : Pt Nbr. SK/-----



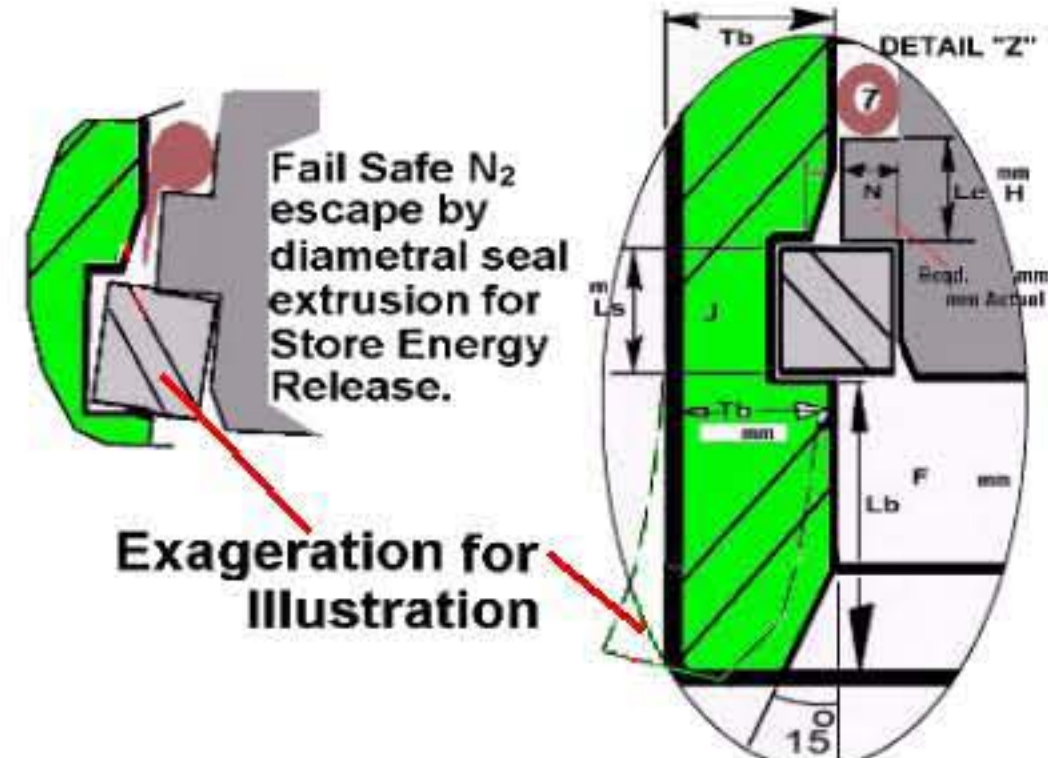
For Use with Pre-Fill Pressures above 5000psi / 350 bar.

PED CONFORMITY DECLARATION as required by the PED ESSENTIAL SAFETY REQUIREMENTS "ESRs" state at 2 Design, under 2.1 the use of "SAFETY COEFFICIENTS". As Euro Norm 5500, and harmonised pressure vessel code 13445 do not have proven safety coefficients to apply, NO ONE complies with ESRs. Above statement applies to us also. Any documents of conformity issued particularly to ISO 9001-2000 holders by "Notified Bodies", must be a fraud. ALL Dampers are NON-CONFORMING

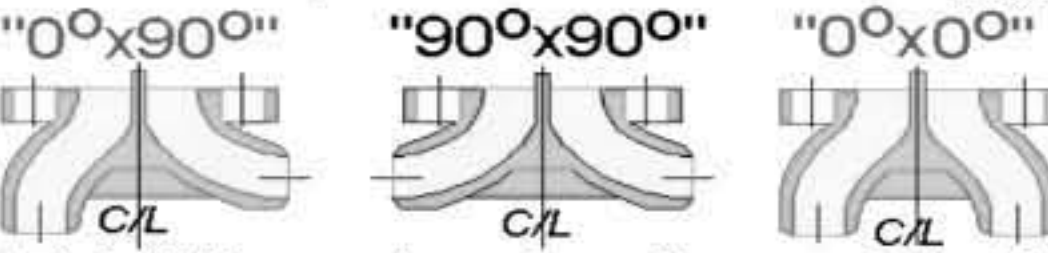
We are able to warrant safety when following our own 30 year proven methods :-
 We can not accept end user statement that design pressure is working pressure
 Where Allowable Working Stress = S
 Design Pressure P = MAWP + 10% + 15%
 Joint Efficiency = E RV RVAcc
 RV is for relief safety valve set pressure
 RVacc for relief valve accumulation pressure
 E is 1.0 No Welds, or radiographed.
 E is 0.7 Welded but not radiographed.

$$T = \frac{\text{Design Pressure} \times \text{Radius Internal}}{S(\text{From Pt. II D 1992}) \times E - (0.6P)}$$

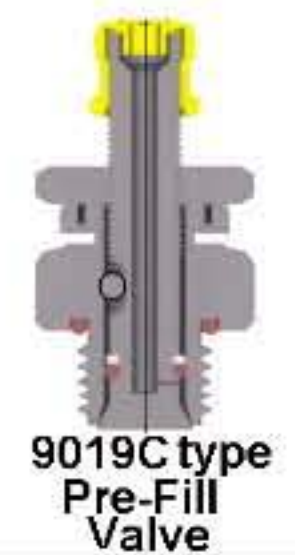
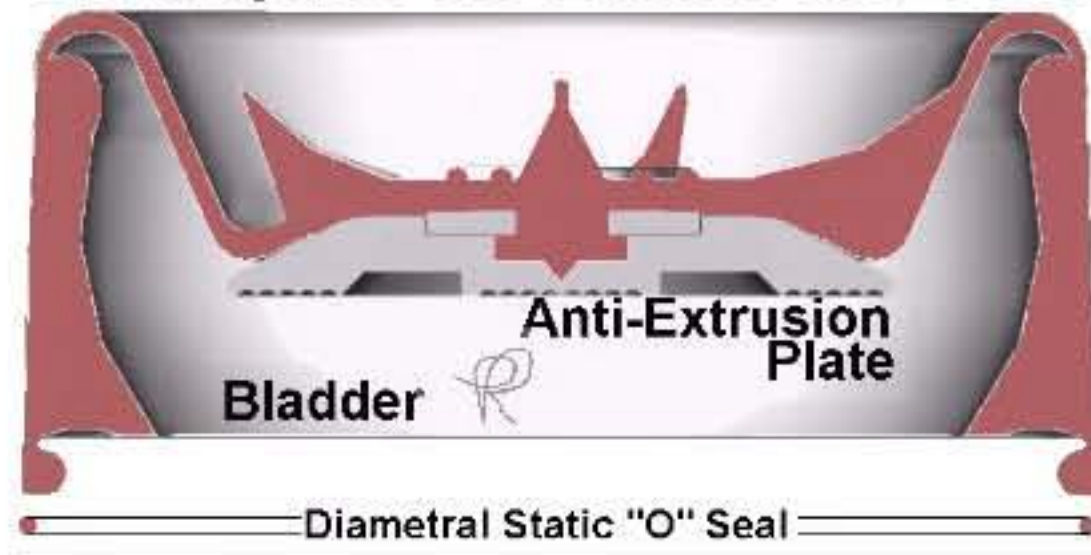
The ASME have increased allowable working stresses, enabling cheaper less safe vessels, so that their "U" certification business can be expanded against international competition, and the income of ASME International increased.
 Concurrently European Pressure Equipment Directive, the "DEP" enforced by criminal law, has no "SAFETY COEFFICIENTS" in its "ESRs" -Essential Safety Requirements- approved for soft cyclic duty snubber dampers, whilst also allowing ductility as low as 14%.
 These codes prevent code dampers being waranteed safely suitable for purpose.



Fail Safe N2 escape by diametral seal extrusion for Store Energy Release.
 Exageration for Illustration



Called - Weld connection angles to this system fitting C/L
PulseGuard "Top-Hat"
 Allows flushing of pipe "crud" and pipe hydro-test before damper bolt on. May also replace damper during service.



W1	GTAW Argon Purge Full Penetration Root & Fill /309ss	IDENTIFICATION / TRACEABILITY
22	Stainless Data Plate on stainless banding.	
18		
17		
16		
15	Stainless Data Plate on stainless banding.	
14	"PB 45°x45°" machined from billet	
13	NOT SHOWN Retaining Plate used with small bases on large dampners	
12	Face "O" seal with escapement groove for any leakage pressure build up.	
11	Socket Head Cap Screws, 4 Places. Diam. Lgth UH	
10	Open Mouth "Skirt" from pipe. As 5 Below.	
8	Lock Ring, tamper-proof, 3 segments of circle.	
7	"Base Plug" - static diametral seal "O" ring	
6	End Closure / "base plug" - liquid contact part.	
5	Seamless Body	
4	Anti Extrusion Plate	
3	Liquid Bladder "D--- y---" (mm Dia x mm high)	
2	2:1 SE Head	
1	Nitrogen Pre-Fill Valve 9019c type,	

Item Nbr	Description / function	Internal "Heat/Cast No" PURCHASE No
↑ BILL OF MATERIALS ↓		

Scale : Please do not print without "MAINTAIN ASPECT RATIO" on, Use A3 paper on A3 paper Landscape 420mm wide
 Part Nbr. / Drawing Ref : _____ Date _____ th 200- Rev Nbr 1
 Phr/ / ___/___p/D ___/___"O"/316L- ___ + PB ___x___ M NPT 316L

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